

# Assessment of hot-dip galvanized steel according to clause 6.1 in the standard EN ISO 1461

## The following shall not be present:

Blisters, i.e. raised areas without solid metal beneath

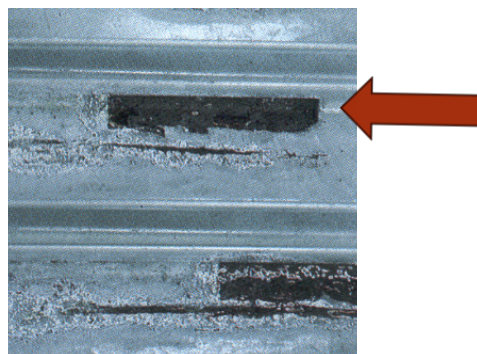
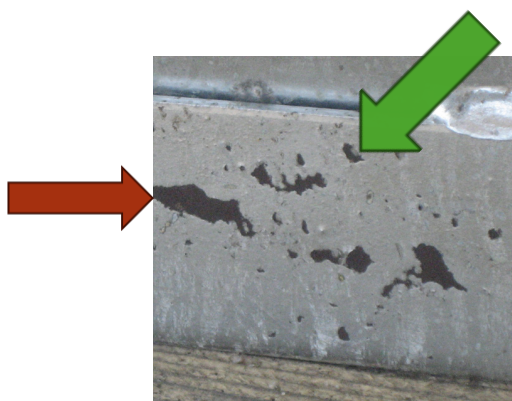


Roughness and sharp points, if that roughness or sharp point can cause injury



Uncoated areas

Smaller, single spots can be accepted



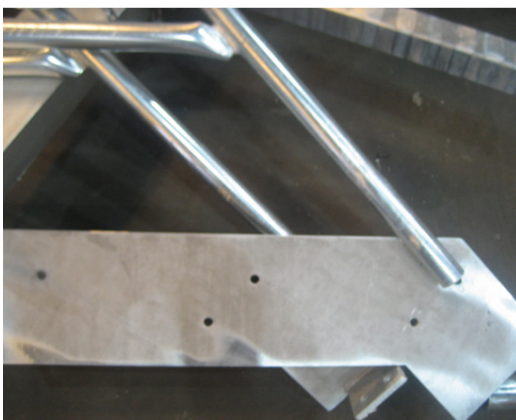
Flux residues



Flux residues and zinc ash shall be removed where they can affect the intended use of the hot dip galvanized article, or its corrosion resistance requirement, unless access is restricted, for example, inside hollow sections.

## The following are not cause for rejection:

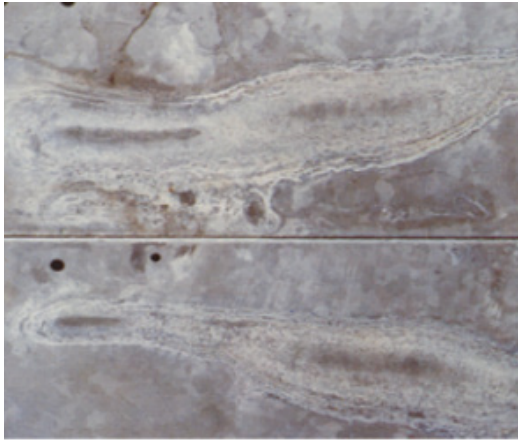
The occurrence of darker or lighter areas e.g. cellular pattern or dark grey areas



Surface unevenness (e.g. 'orange peel')



### Wet storage stain (white rust)



The development of wet storage stain shall not be a cause for rejection, providing the galvanized coating thickness remains above the specified minimum value.

### Weld seepage

